

Service description

Product: VM450	Service description no: 4121-S002	Ver: 1
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Time consumption

30 min

Symptom

Hydraulic swing on conveyor belt is weak or swings sideways.

Caused by

Error in hydraulic system.

Solution

Restore the hydraulics.

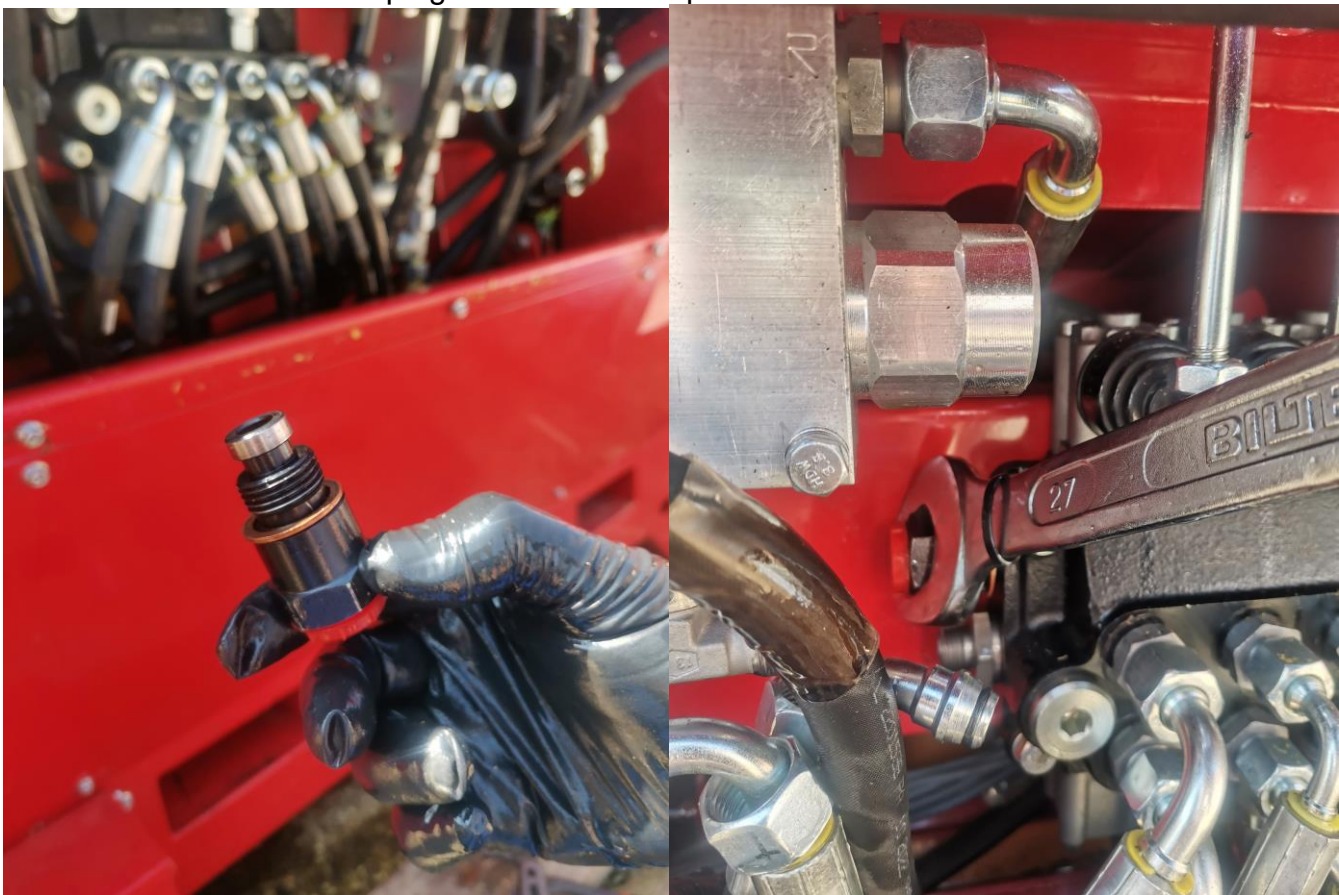
1. Release the hose as shown in the picture.
2. Remove the plug under the released hose.



3. Unscrew the hexagon nipple as shown in the picture and insert it where the plug was removed.



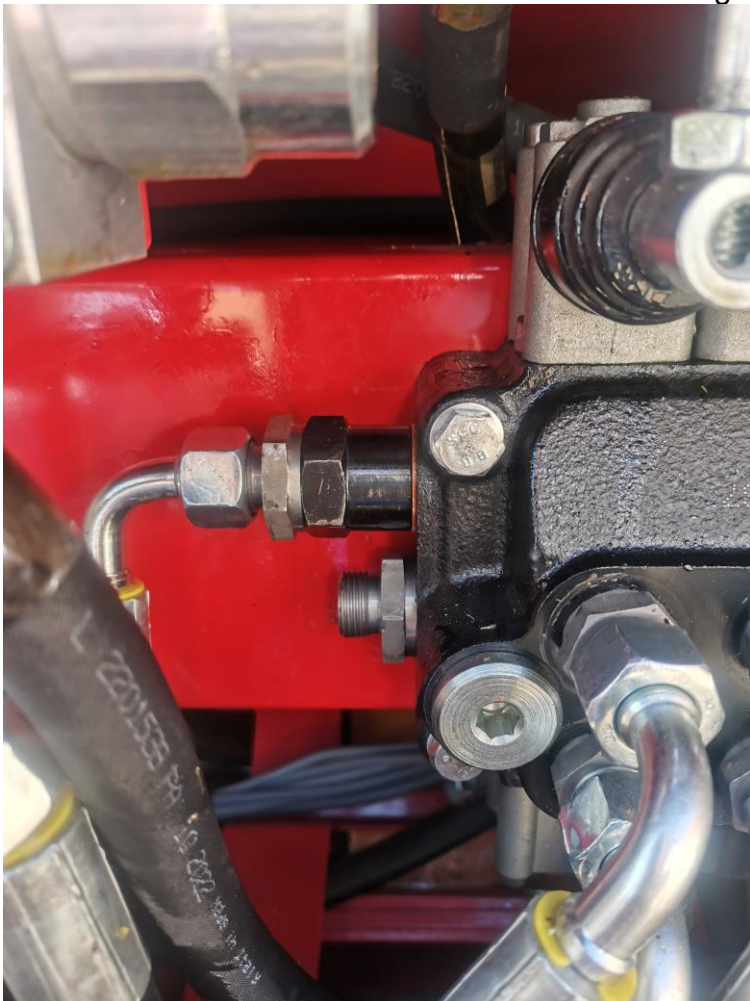
4. Insert the extension plug as shown in the picture.



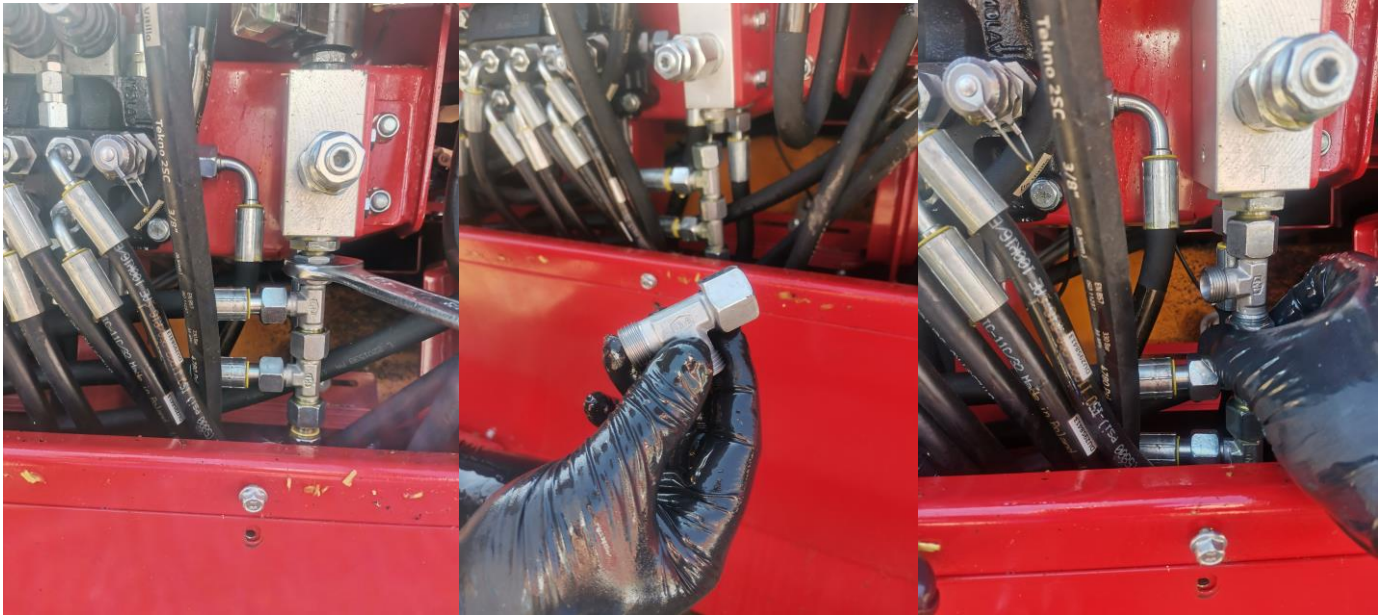
5. Insert the hexagon nipple as shown in the picture.



6. Install the hose that was loosened at the beginning.



7. Loosen the T-nipple as shown in the picture and put an extra T-nipple between the one that was loosened and the valve.



8. Install a new hose between the new hexagon nipple and the T-nipple.

